

ISBN10 MILLING PROMOTION



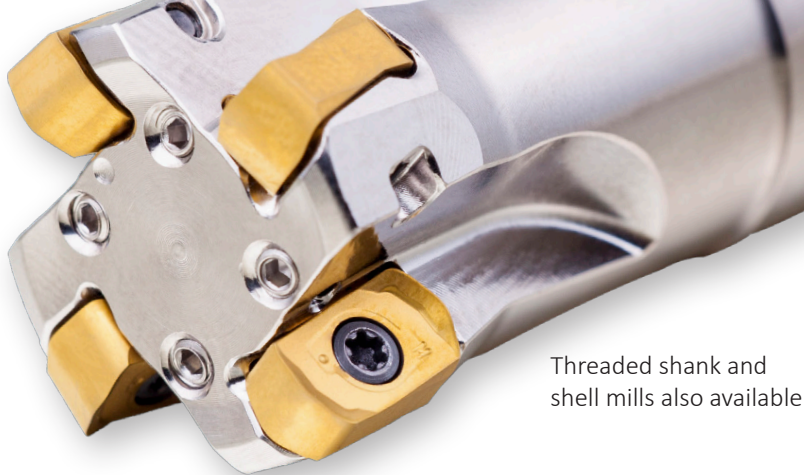
Double negative cutters for high feed milling *

Developments expectations

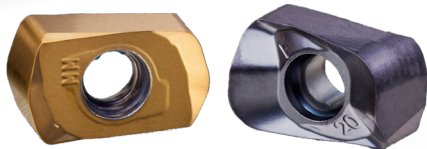
- Productive with high feed rates
- Economical with 4 cutting edges
- Safe with high ramping angle
- Versatile for more than just high feed milling
 - Copy milling
 - Ramping and helical interpolation
 - Slotting and plunging
 - Face and shoulder milling

**Purchase
10 Inserts
Per Pocket and
Get the Body
FREE**

ISBN10

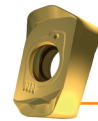


Threaded shank and
shell mills also available



BNGX-M

- Double sided, 4-edged insert
- Positive geometry
- Steels, cast irons
- Medium cuts



BNGX-MM

- Double sided, 4-edged insert
- Positive geometry
- Stainless steels, HRSA
- Light cuts



BNGX-HM

- Double sided, 4-edged insert
- Positive geometry
- Cast irons, hard steels
- Heavy cuts



ANHX10

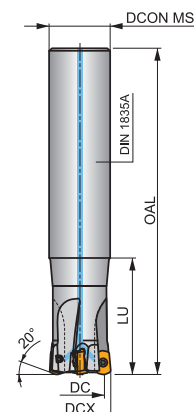
- True 90° shoulder
- Highly positive geometry
- Multi-layer PVD coating
- Ultra sub-micron substrate



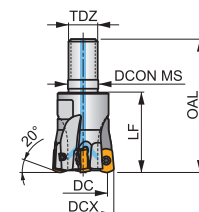
Promotion Runs From
July 3, 2023 to August 31, 2023

Dormer Pramet Authorized Distributor

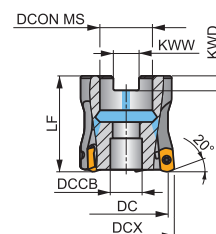
Product	MID	DCX	OAL	LU	DCON MS	GAMF	GAMP		
		[inch]	[inch]	[inch]	[inch]	[°]	[°]		
062E2R118C062-ISBN10-C	7455279	1.500	0.625	1.181	0.625	-8° - -12°	-10°	2	-
062E2R197C062-ISBN10-C	7455290	2.000	0.625	1.969	0.625	-8° - -12°	-10°	2	-
075E3R157C075-ISBN10-C	7455291	2.500	0.750	1.575	0.750	-8° - -12°	-10°	3	-
075E3R315C075-ISBN10-C	7455292	3.000	0.750	3.150	0.750	-8° - -12°	-10°	3	-
100E4R197C100-ISBN10-C	7455293	3.000	1.000	1.969	1.000	-8° - -12°	-10°	4	✓
100E4R394C100-ISBN10-C	7455294	4.000	1.000	3.937	1.000	-8° - -12°	-10°	4	✓
100E4R472C100-ISBN10-C	7455295	4.000	1.000	4.724	1.000	-8° - -12°	-10°	4	✓
100E5R197C100-ISBN10-C	7455296	5.000	1.000	1.969	1.000	-8° - -12°	-10°	5	-
125E5R276C125-ISBN10-C	7455297	5.000	1.250	2.756	1.250	-8° - -12°	-10°	5	✓
125E6R276C125-ISBN10-C	7455298	6.000	1.250	2.756	1.250	-8° - -12°	-10°	6	✓
125E5R472C125-ISBN10-C	7455299	6.000	1.250	4.724	1.250	-8° - -12°	-10°	5	✓



Product	MID	DCX	OAL	LF	DCON MS	GAMF	GAMP		
		[inch]	[inch]	[inch]	[inch]	[°]	[°]		
062E2R098M08-ISBN10-C	7477730	0.625	1.693	0.984	0.335	-8° - -12°	-10°	2	-
075E2R118M10-ISBN10-C	7477731	0.750	1.929	1.181	0.413	-8° - -12°	-10°	2	-
075E3R118M10-ISBN10-C	7477732	0.750	1.929	1.181	0.413	-8° - -12°	-10°	3	-
100E4R130M12-ISBN10-C	7455321	1.000	2.165	1.299	0.492	-8° - -12°	-10°	4	✓
100E5R130M12-ISBN10-C	7455322	1.000	2.165	1.299	0.492	-8° - -12°	-10°	5	-
125E5R157M16-ISBN10-C	7455323	1.250	2.480	1.575	0.669	-8° - -12°	-10°	5	✓
125E6R157M16-ISBN10-C	7455324	1.250	2.480	1.575	0.669	-8° - -12°	-10°	6	✓



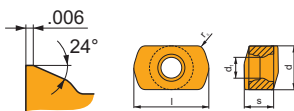
Product	MID	DC	DCX	LF	DCON MS	KWW	KWD	GAMF	GAMP	KAPR		
		[inch]	[inch]	[inch]	[inch]	[inch]	[inch]	[°]	[°]	[°]		
150A05R-ISMOBN10-C	7464859	1.500	1.500	1.575	0.500	0.258	0.165	-7° - -12°	-10°	-20°	5	✓
150A07R-ISMOBN10-C	7464890	1.500	1.500	1.575	0.500	0.258	0.165	-7° - -12°	-10°	-20°	7	✓
200A07R-ISMOBN10-C*	8259014	1.803	2.000	1.575	0.750	0.321	0.193	-7° - -12°	-10°	-29°	7	✓
200A08R-ISMOBN10-C*	8259015	1.803	2.000	1.575	0.750	0.321	0.193	-7° - -12°	-10°	-29°	8	✓



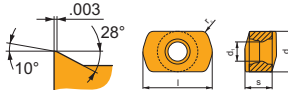
* Shell mills ≤ 2.000 inch can carry only BNGX 10.. inserts

Inserts

BNGX-M		
W1	0.283"	
D1	0.109"	
L	0.391"	
S	0.154"	



BNGX-MM		
W1	0.283"	
D1	0.109"	
L	0.391"	
S	0.154"	



BNGX-HM		
W1	0.283"	
D1	0.109"	
L	0.391"	
S	0.154"	



M	MID	P	M	K	S	H
8215	7451991	10-20	10-20	10-25	10-15	10-15
M6330	7601335	20-35	20-35	-	20-30	-
M8310	7451990	01-10	01-10	01-10	-	05-15
M8330	7451992	20-40	20-35	20-40	15-25	15-25
M8340	7451993	25-50	20-40	20-40	20-30	-
M8345	7451994	30-50	30-40	-	-	-
M9325	7451995	10-30	-	10-30	-	15-20

MM	MID	P	M	K	S	H
M6330	7253609	20-35	20-35	-	20-30	-
M8310	7474618	01-10	01-10	01-10	-	05-15
M8330	7474619	20-40	20-35	20-40	15-25	15-25
M8340	7253607	25-50	20-40	20-40	20-30	-
M8345	7253608	30-50	30-40	-	-	-
M9325	7253620	10-30	-	10-30	-	15-20
M9340	7253621	35-50	30-40	-	15-20	-

HM	MID	P	M	K	S	H
8215	7451997	10-20	10-20	10-25	10-15	10-15
M8310	7451996	01-10	01-10	01-10	-	05-15
M8330	7451998	20-40	20-35	20-40	15-25	15-25

- Primary use
- Possible use
- Stable working conditions - Primary use
- Unstable working conditions - Primary use
- Very unstable working conditions - Possible use

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