

Rouleaux de filetage pour attachement axial

**Achetez-en 3, obtenez-en 1**

de valeur égale ou moindre

Code Promo: Rolls24

Promotion valable du 01-07-2024 au 30-09-2024

Les rouleaux de filetage sont un outil essentiel utilisé dans l'industrie manufacturière pour créer des composants filetés de haute qualité. LMT Fette a inventé l'attachement de filetage à ouverture automatique en 1951. Cette invention a révolutionné la façon dont les filetages sont formés, les rendant plus efficaces et précis.

Caractéristiques et avantages :

- Les rouleaux de filetage ont un profil de dent unique conçu spécifiquement pour le filetage par roulage. Cette géométrie assure une qualité de filetage constante, des dimensions précises et un flux de matériau optimal pendant le processus de roulage.
- Très faible rugosité de surface sur les flancs du filetage assurant une haute répétabilité.
- Les meilleurs matériaux pour une durée de vie optimale de l'outil.



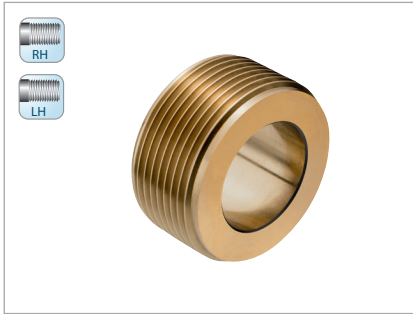
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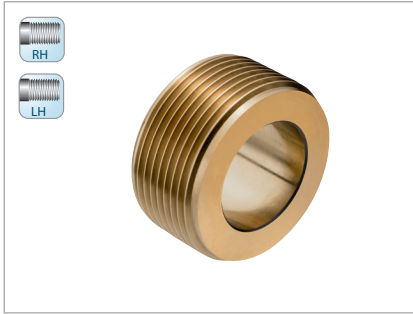
M		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
M 3,5 x 0,6	1502539	1502548
M 4 x 0,7	1502619	1502628
M 4 ... 4,5 x 0,75	1502655	1502664
M 5 x 0,8	1502762	1502771
M 5 ... 5,5 x 0,9	1502806	1502815
M 6 x 1	1502879	1502888

M		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
M 3,5 x 0,6	1502539	1502548
M 4 x 0,7	1502619	1502628
M 4 ... 4,5 x 0,75	1502655	1502664
M 5 x 0,8	1502762	1502771
M 5 ... 5,5 x 0,9	1502806	1502815
M 6 x 1	1502879	1502888

MF		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
MF 4 ... 5 x 0,5	2167460	1502584

UNC		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNC 8 - 32	1503039	1503048
UNC 10 ... 12 - 24	1503057	1503066
UNC 1/4 - 20	2169901	1503093

UNF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNF 6 - 40	2240710	2168469
UNF 8 - 36	1503100	1503119
UNF 10 - 32	1503128	1503137
UNF 12 - 28	1503146	1503155
UNF 1/4 - 28	1503164	1503173



M		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
M 6 ... 8 x 1	1504564	1504573
M 8 ... 9 x 1,25	1504653	1504671
M 10 x 1,5	1504715	1504724

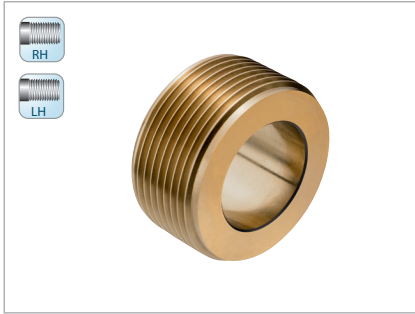
MF		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
MF 6 ... 8 x 0,75	7180387	7180385
MF 8 ... 10 x 1	1504813	1504822
MF 10 ... 11 x 1,25	1505000	1505019

UNC		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNC 1/4 - 20	1505545	1505554
UNC 5/16 - 18	1505563	1505572
UNC 3/8 - 16	1505581	1505590
UNC 7/16 <sup>(1)</sup> - 14	2166949	2166784

UNF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNF 1/4 - 28	1505625	1505634
UNF 5/16... 3/8 - 24	7180380	7180381
UNF 7/16 <sup>(1)</sup> - 20	2241471	2169909

NPT		
Nominal size x TPI	Lead 1k	
	Ident No.	
NPT 1/16 - 27	1506964	
NPT 1/8 - 27	1506973	

NPTF		
Nominal size x TPI	Lead 1k	
	Ident No.	
NPTF 1/16 - 27	2248946	
NPTF 1/8 - 27	2245597	

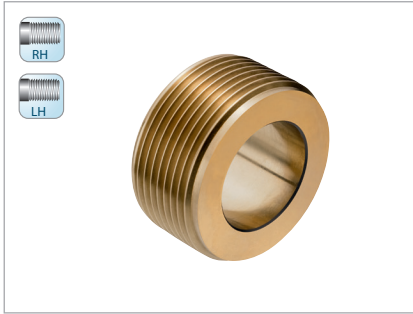


M		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
M 8 ... 10 x 1,25	1509569	1509578
M 10 ... 12 x 1,5	1509747	1509756
M 12 ... 14 x 1,75	1509970	1509989
M 14 ... 16 x 2	1510085	1510094

MF		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
MF 8 ... 10 x 1	1509532	1509541
MF 10 ... 12 x 1,25	1509676	1509685
MF 12 ... 14 x 1,5	1509925	1509934

UNC		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNC $\frac{3}{8}$ - 16	1510548	1510566
UNC $\frac{7}{16}$ - 14	1510575	1510584
UNC $\frac{1}{2}$ - 13	1510593	1510600
UNC $\frac{9}{16}$ - 12	1510628	1510637
UNC $\frac{5}{8}$ - 11	1510646	1510655

UNF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNF $\frac{5}{16} \dots \frac{3}{8}$ - 24	1510717	1510726
UNF $\frac{7}{16} \dots \frac{1}{2}$ - 20	1510744	1510753
UNF $\frac{9}{16} \dots \frac{5}{8}$ - 18	1510762	1510771



M		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
M 12 ... 14 x 1,75	1514312	1514321
M 14 ... 16 x 2	1514438	1514447
M 18 ... 20 x 2,5	1514642	1514660
M 20 ... 22 x 2,5	1514768	1514777

MF		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
MF 12 ... 14 x 1,5	1514269	1514278
MF 14 ... 16 x 1,5	1514385	1514401
MF 18 ... 20 x 2	1514606	1514615
MF 20 ... 22 x 2	2168931	1514740

UNC		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNC $\frac{7}{16}$ - 14	1515400	1515419
UNC $\frac{1}{2}$ - 13	1515437	1515446
UNC $\frac{9}{16}$ - 12	1515455	1515464
UNC $\frac{5}{8}$ - 11	1515482	1515491
UNC $\frac{3}{4}$ - 10	1515507	1515516
UNC $\frac{7}{8}$ - 9	1515534	1515543

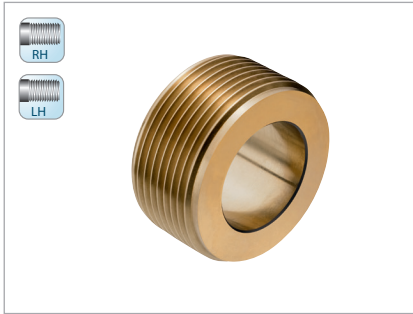
UNF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNF $\frac{7}{16}$ ... $\frac{1}{2}$ - 20	1515570	1515589
UNF $\frac{9}{16}$ ... $\frac{5}{8}$ - 18	1515605	1515614
UNF $\frac{3}{4}$ - 16	1515650	1515669
UNF $\frac{7}{8}$ - 14	1515678	2169974

G		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
G $\frac{1}{4}$ ... $\frac{3}{8}$ - 19	7180392	7180400
G $\frac{1}{2}$ - 14	1515080	1515106

NPT		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
NPT $\frac{1}{4}$ - 18	2241666	

NPTF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
NPTF $\frac{1}{4}$ - 18	2166887	

For short threads up to 24 mm (0.945") including runout.



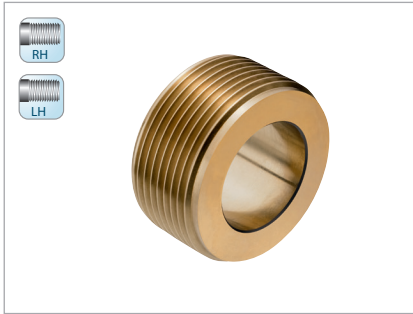
M		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
M 14 ... 16 x 2	1518531	1518540
M 18 ... 20 x 2,5	1518648	1518657
M 20 ... 22 x 2,5	1518675	1518693
M 24 ... 27 x 3	1518728	1518737
M 27 ... 30 x 3,5	1518764	1518773

MF		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
MF 14 ... 16 x 1,5	1518318	1518336
MF 16 ... 18 x 1,5	1518345	1518354
MF 18 ... 20 x 2	1518586	1518595
MF 22 ... 24 x 2	1518611	1518620

UNC		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNC $\frac{9}{16}$ - 12	1519200	2241861
UNC $\frac{5}{8}$ - 11	1519219	1519228
UNC $\frac{3}{4}$ - 10	1519237	1519246
UNC $\frac{7}{8}$ - 9	1519255	1519273
UNC 1 - 8	1519282	1519291
UNC 1 $\frac{1}{8}$ - 7	1519308	1519317

UNF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNF $\frac{9}{16}$ ... $\frac{5}{8}$ - 18	1519326	1519335
UNF $\frac{3}{4}$ - 16	1519344	1519353
UNF $\frac{7}{8}$ - 14	1519362	1519371
UNF 1 - 12	1519380	1519399

G		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
G $\frac{3}{8}$ - 19	1518942	1518951
G $\frac{1}{2}$ ... $\frac{5}{8}$ - 14	1518960	1518979



MF		
Nominal size x pitch mm	Lead 1k	Lead 2k
	Ident No.	
MF 16 ... 18 x 1	1520109	1520118
MF 18 ... 20 x 1	1520127	1520136
MF 20 ... 22 x 1	2243816	1520145
MF 22 ... 24 x 1	2243817	1520154
MF 18 ... 20 x 1,5	1520190	1520207
MF 20 ... 22 x 1,5	1520216	1520225
MF 22 ... 24 x 1,5	1520234	1520243
MF 24 ... 27 x 1,5	1520261	1520289
MF 27 ... 30 x 1,5	1520298	1520314
MF 30 ... 33 x 1,5	1520341	1520378
MF 33 ... 36 x 1,5	1520396	1520412
MF 36 ... 39 x 1,5	1520449	1520467
MF 38 ... 40 x 1,5	1520476	1520485
MF 24 ... 27 x 2	1520528	1520537
MF 27 ... 30 x 2	1520546	1520555
MF 30 ... 33 x 2	1520564	1520573
MF 33 ... 36 x 2	1520591	1520608
MF 36 ... 39 x 2	1520626	1520635
MF 39 ... 42 x 2	1520644	1520653

UN		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UN 3/4 ... 13/16 -32	2243874	2243875
UN 13/16 ... 7/8 -32	2243876	2243877
UN 3/4 ... 13/16 -28	2243878	2243879
UN 13/16 ... 7/8 -28	2243880	2243881
UN 7/8 ... 15/16 -28	2243882	2243883
UN 1 1/16 ... 1 1/8 -20	2243892	2243893
UN 1 1/8 ... 1 3/16 -20	2243894	2243895
UN 1 3/16 ... 1 1/4 -20	2243896	2243897
UN 1 1/4 ... 1 5/16 -20	2243898	2240384
UN 1 3/16 ... 7/8 -16	2243907	2243908
UN 7/8 ... 15/16 -16	2243909	2243910
UN 1 5/16 ... 1 -16	2243911	2243912
UN 1 ... 1 1/16 -16	2243913	2243914
UN 1 1/16 ... 1 1/8 -16	2167040	2243915
UN 1 1/8 ... 1 3/16 -16	2243916	2243917
UN 1 3/16 ... 1 1/4 -16	2243918	1521037
UN 1 1/4 ... 1 5/16 -16	2243919	2243920
UN 1 5/16 ... 1 3/8 -16	2243921	2243922
UN 1 3/8 ... 1 7/16 -16	2243923	2243924
UN 1 7/16 ... 1 1/2 -16	2243925	2243926
UN 1 1/2 ... 1 9/16 -16	2243927	2243928

UNF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNF 7/8 -14	2245326	1520993
UNF 1 ... 1 1/16 -12	2243930	2241312
UNF 1 1/16 ... 1 1/8 -12	1520902	2243931
UNF 1 1/8 ... 1 3/16 -12	1520920	1520939
UNF 1 3/16 ... 1 1/4 -12	1520948	1520957
UNF 1 1/4 ... 1 5/16 -12	2243932	1520966
UNF 1 5/16 ... 1 3/8 -12	2243933	1520975
UNF 1 3/8 ... 1 7/16 -12	2243934	2243935
UNF 1 7/16 ... 1 1/2 -12	2241309	1520984
UNF 1 1/2 ... 1 9/16 -12	2243936	2243937

G		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
G 3/8 - 19	1520751	1520760
G 1/2 - 14	1520779	1520788
G 5/8 - 14	1520797	1520804
G 3/4 - 14	1520813	1520822
G 7/8 - 14	1520831	2243864
G 1 - 11	1520859	1520868
G 1 1/8 - 11	2243865	1520877
G 1 1/4 - 11	1520886	2243866

UNEF		
Nominal size x TPI	Lead 1k	Lead 2k
	Ident No.	
UNEF 3/4 ... 13/16 -20	2243884	2243885
UNEF 13/16 ... 7/8 -20	2243886	2242860
UNEF 7/8 ... 15/16 -20	2243887	2243888
UNEF 15/16 ... 1 -20	2243889	2168117
UNEF 1 ... 1 1/16 -20	2243890	2243891
UNEF 1 1/16 ... 1 1/8 -18	2167041	2243899
UNEF 1 1/8 ... 1 3/16 -18	2243900	2243901
UNEF 1 3/16 ... 1 1/4 -18	2243902	2240097
UNEF 1 1/4 ... 1 5/16 -18	2243903	2240384
UNEF 1 5/16 ... 1 3/8 -18	2243905	2243906

NPT		
Nominal size x TPI	Lead 1k	
	Ident No.	
NPT 1 - 11.5	2248848	
NPT 3/4 - 14	2168213	

NPTF		
Nominal size x TPI	Lead 1k	
	Ident No.	
NPTF 1 - 11.5	2248850	
NPTF 3/4 - 14	2248849	

		API		
Nominal dia.	Thread	Lead	Ident No.	
			F4-Rolls	F5-Rolls
1/2	API 3/4 - 10	3k	- <sup>1)</sup>	
5/8	API 15/16 - 10	3k	7055635	7072643
3/4	API 1 1/16 - 10	3k	7055636	7072644
7/8	API 1 3/16 - 10	3k	7055637	7072645
1	API 1 3/8 - 10	3k	7055638	7072646
1 1/8	API 1 9/16 - 10	3k	-	7072647

## Rouleaux de filetage pour attachement axial

# Achetez-en 3, obtenez-en 1

de valeur égale ou moindre

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